

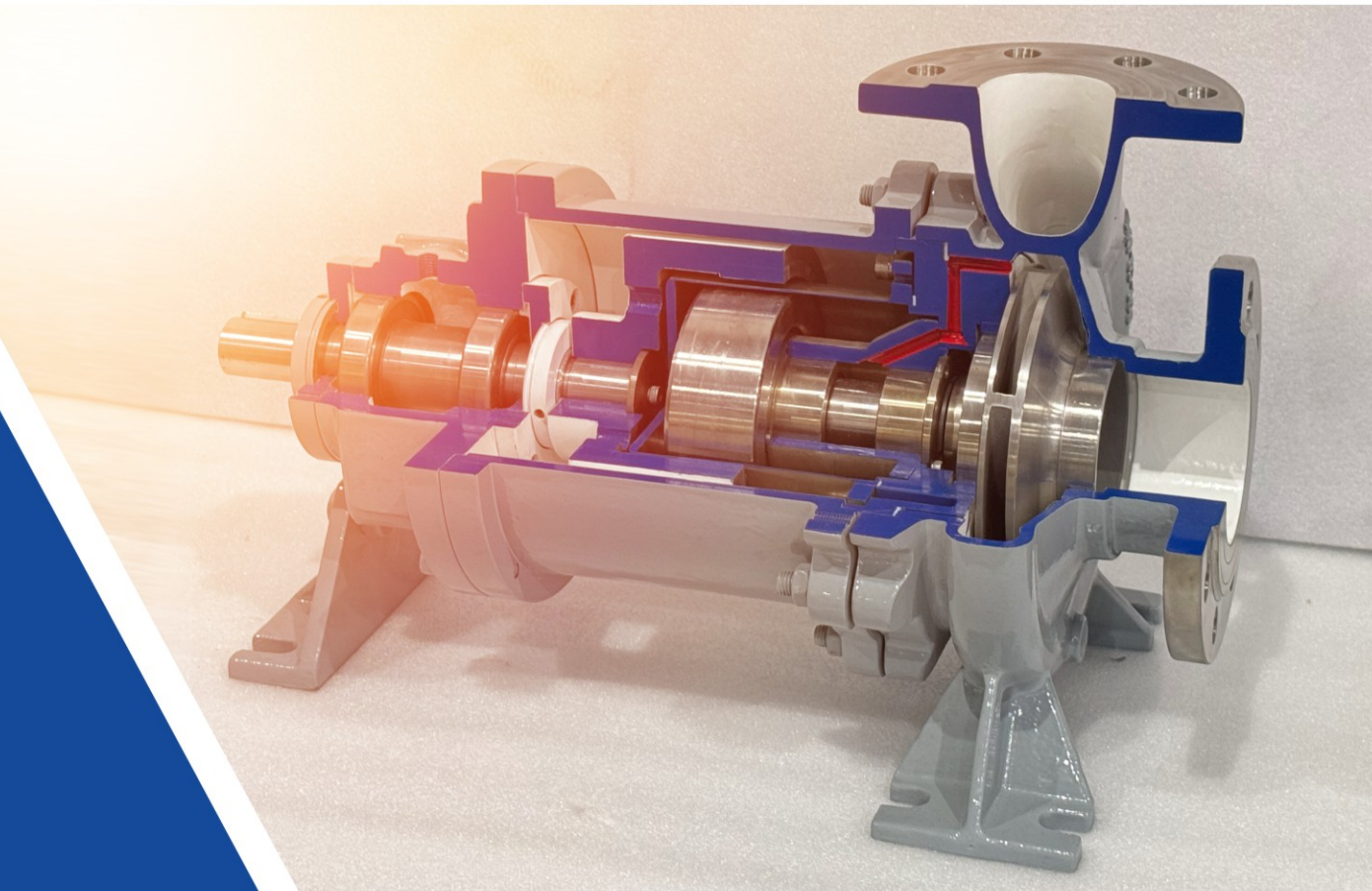


HANISOME



RUICHEN PUMP

# HANISOME RUICHEN PUMP



MAGNETIC PUMP

# BROCHURE

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ZHEJIANG RUICHEN PUMP TECHNOLOGY CO., LTD.

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# ORGANIZATIONAL STRUCTURE



## COMPANY PROFILE

Zhejiang Ruichen Pump Technology Co., Ltd.,focus on provide high-end fluid equipment solutions for the global market, covering the R & D, production and remanufacturing technical services of high-speed centrifugal pumps, high-speed centrifugal compressors and magnetic pumps. With excellent product quality and strong technical research and development strength, Ruichen Pump has established a good reputation in the industry. The company own R&D team composed of technical experts with more than 20 years' industry experience, and has established strategic cooperation with the Metal Research Institute of China Science Academy, and set up academician expert workstation and postdoctoral research workstation, providing solid academic support for technological innovation. Through developed 32 kinds of metal powder with high performance and 128 kinds of additive remanufacturing process, we not only significantly extend the lifetime of the equipment, but also take product quality to new height.

Ruichen Pump consistently adhered to the development concept of "innovation-driven", actively explored new technologies and business modes, and committed to provide the efficient and reliable technical supports and customized solutions for customers. Look into the future, we will continue to take technological innovation as the guild, deepen the field of high-end fluid equipment, and work together with global customers to jointly promote the industry development, to be your trustful ideal partner.



**Mission:** Dedicated to provide first-class products and technical services for global petrochemical equipment.



**Vision:** Committed to be an expert for global petrochemical equipment technology solution.





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## DESIGN AND RESEARCH

Driven by professional technology and innovation, provider of high-performance, highly reliable fluid equipment solutions for customers.

### Professional Team

Own a R&D team for 20 years' experience with strong design ability on product & hydraulic power.

### Advanced Tools

Adopt advanced design software, CAD, Pro/E, SolidWorks and etc, for make sure to the design precision and efficiency.

### Standard Certification

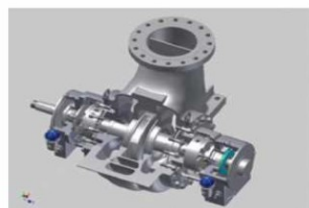
Products strictly conform to API610, DIN, ANSI, ISO, GB and other international and domestic standards, to ensure every equipment can satisfy the diverse demand from global customers.

### Customized Service

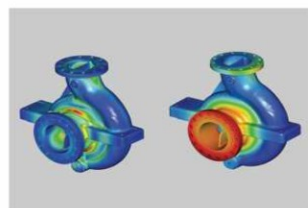
With consideration of user requirements, to provide customized remodel design service, tailor-made efficient solutions.

### Sustainable Innovation

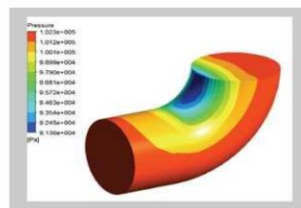
Join with professional colleges, sustainably promote product research and technical innovation and ensure technical leadership.



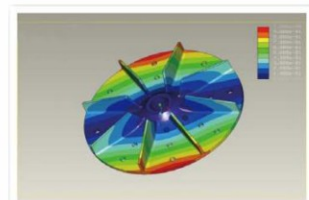
3D Drawing



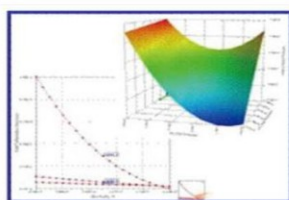
FEA



Fluids Analysis



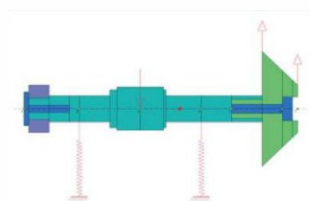
Ansys



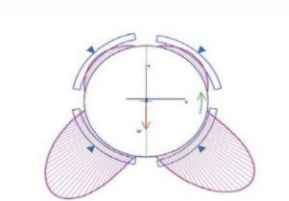
CFD



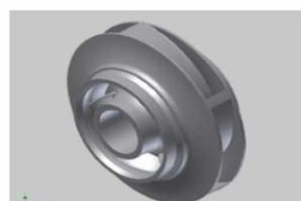
Fluids Analysis



Calculation Model



Tilt Pad Bearing Analysis



3D Cartography

## INTELLIGENT MANUFACTURING BASE

Ruichen Pump workshop integrates advanced equipment, informative management to stiff quality control, and committed to provide fluid equipment high performance and reliability to customers. Workshop covered an area of 5000m<sup>2</sup> on total, equipped with 20 tons of the max. lift capacity and max. lift height 8.5mtr.

### ★Advanced Fabrication Facilities★

•Five-axis fabrication center

•Four- axis fabrication center

•Pentahedral fabrication center

•VMC(vertical machining centre)

•DC-VBM

•Vertical lathe

•Boring machine

•Gantry milling machine

### ★Advanced Inspection And Testing Equipment★

•Three coordinate inspection device

•Full speed dynamic balance machine

•3D scan&survey instrument

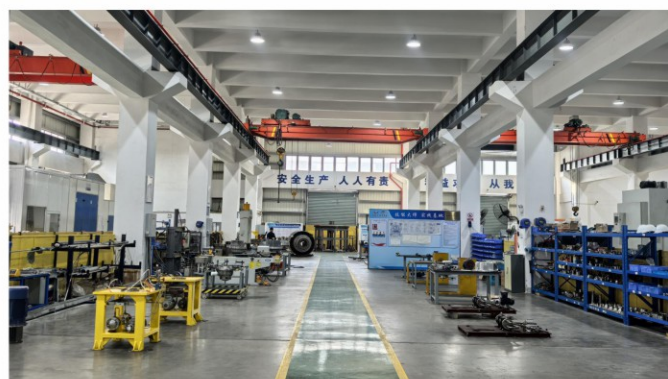
•High speed pump test platform

•Compressor test platform



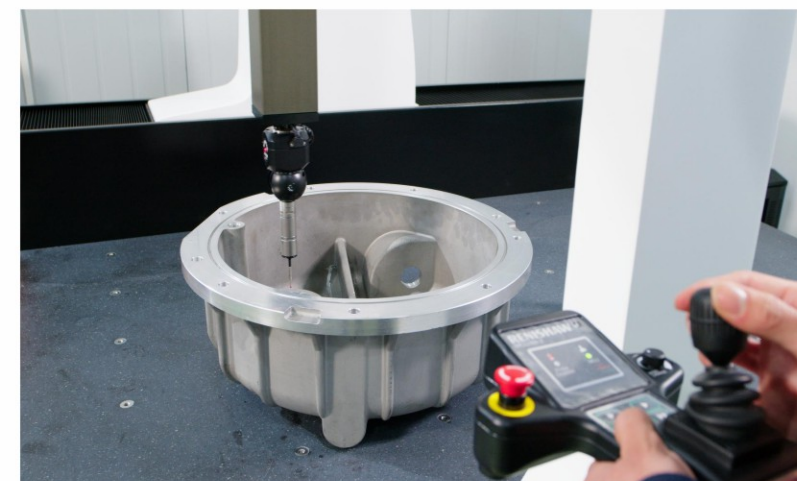


## INTELLIGENT MANUFACTURING BASE



## INSPECTION AND DETECTION

- Consistently stick to the inspection principle as "Quality First, Strive For Perfect".
- Target as "Zero Defect", through the advanced detection devices and perfect quality management system, to provide customers with trustworthy products and services.







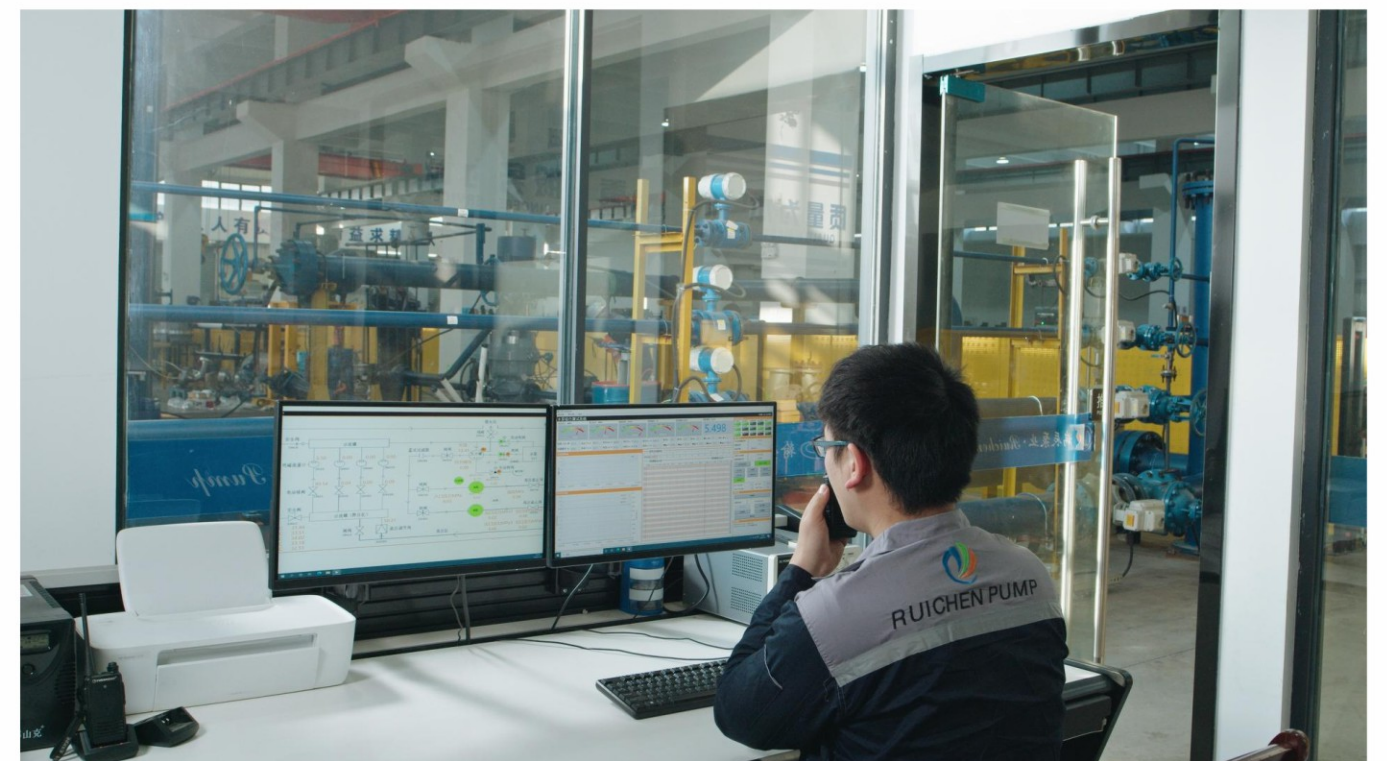
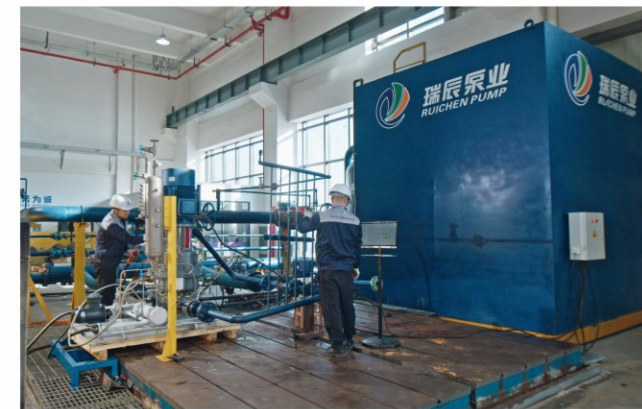
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## TEST PLATFORM -- HIGH-SPEED PUMP INTEGRATED TEST PLATFORM

High-speed pump comprehensive test platform specification: Max. Capacity: 410 m<sup>3</sup> / h, Max. Head: 3020 m, Max. Power 630 kw, NPSH Test Range: 0.5 m ~ 5 m. There are 2 work stations ( 1 horizontal high-speed pump, 1 vertical high-speed pump work station): accuracy requirements: international standard ISO9906-2000 and national standard GB/T3216-2005 specified in Class 1 /B.





# TEST PLATFORM -- COMPRESSOR COMPREHENSIVE TEST PLATFORM

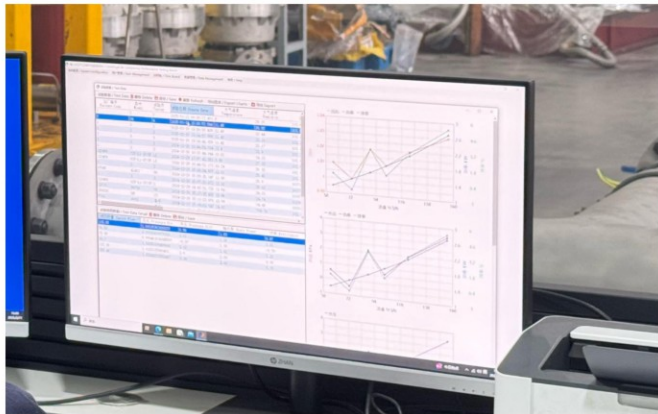
Compressor comprehensive test platform design and test standard.  
National standards: JB/T 3165-1999 (refer to ASME PTC 10-1997).  
The flow measurement standards: GB/T 2624.

The compressor test stand is suitable for the compressor performance test within input power no more than 630kW and inlet volume flow within 600-20000m³/h (norm temp. and pressure air), and the pressure ratio range does not exceed the specified power under the specified flow rate. The specific test range indicates on below chart:

Item	Unit	Parameter
Inlet pressure(AP)	bara	0~1.0
Outlet pressure(AP)	bara	0.4~9.0
Capacity	m³/h	600~20000
Inlet temp.	℃	-15~45
Outlet temp.	℃	30~150
Shell vibration	m m/s	0.11~11.2

Item RCY-M3 (Lf2180)	Unit	Parameter
Flow	am³/hr	10200
Max. operation pressure	bar	100
Max. speed	rpm	32000
Temp range	℃	-130~260
Max. power	KW	596
Bearing axis diameter	mm	38.1-50.8
Intake flange	in	4~10"
Discharge flange	in	3~10"
Flange standard	#	300、600

Item RCY-M5 (LF2240)	Unit	Parameter
Flow	am³/hr	17000
Max. operation pressure	bar	350
Max. speed	rpm	42000
Temp range	℃	-160~260
Max. power	KW	7500
Intake flange	in	3~14"
Discharge flange	in	2~12"
Flange standard	#	150,300,600







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RUICHEN PUMP

## PRODUCT INTRODUCTION

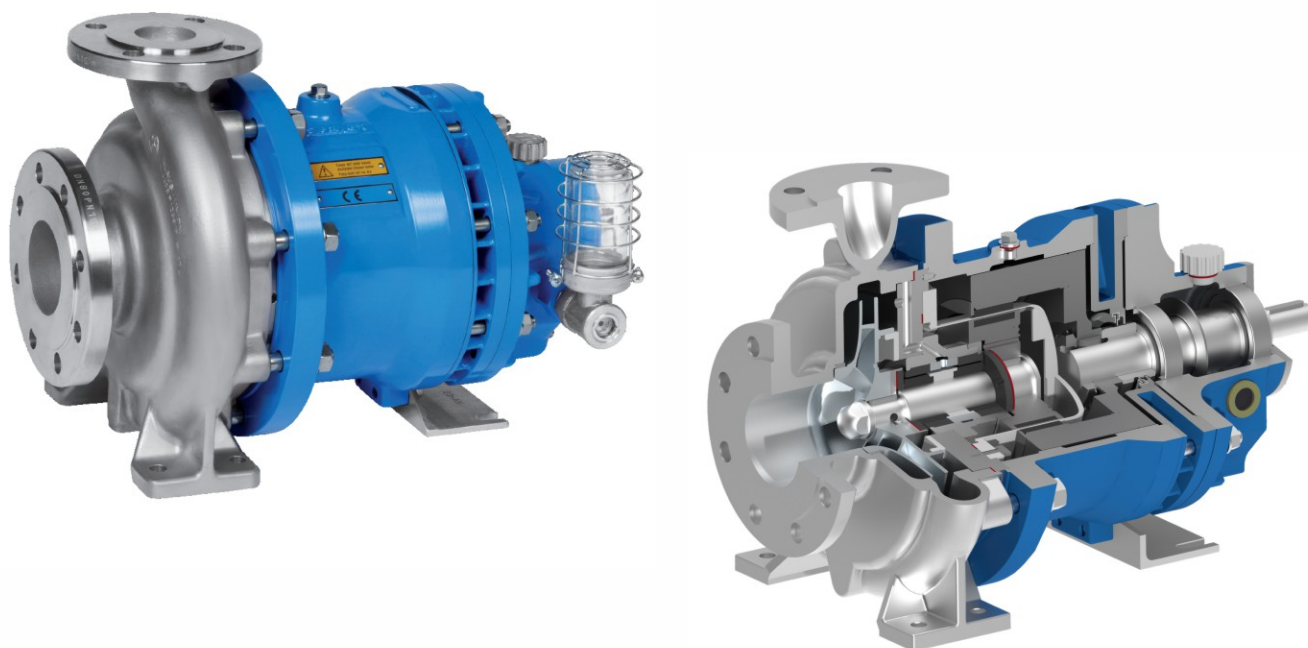


### MAGNETIC PUMP

SINGLE-STAGE CENTRIFUGAL PUMP  
DRIVEN BY MAGNET

#### RCM-NV SERIES

Compliance by DIN EN ISO 2858 and DIN EN ISO 15783 standard



#### MAX. FLOW RATE:

3.500 M<sup>3</sup>/H  
15,410 USGPM

#### MAX. DELIVERY HEAD:

220 M L.C.  
722 FT

#### TEMPERATURE RANGE:

-200 °C to +450 °C  
-328°F to +842°F

#### MAX. PRESSURE RATING:

PN 400  
5802 PSI

#### •DESIGN

- Horizontal centrifugal pump, process design
- Hydraulic performance and dimensions according to DIN EN ISO 2858
- Design based on DIN EN ISO 15783
- Permanent & synchronous magnet drive
  - Maintenance-free
  - Separation of liquid chamber and atmosphere by means of containment shell
- Pressurized partial flush flow (cooling of eddy current losses / lubrication of journal bearings)
- Materials: steel, stainless steel, duplex steel, nickel-based materials, titanium
- Bearing bracket with anti-friction bearings; oil-lubricated or greased-for-life
- Product-lubricated journal bearings; made of silicon carbide (SSiC) or customized materials
- Rub zones as per standard for increased safety

#### •PUMPING OF

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>•Acids</li> <li>•Aggressive, explosive, toxic, high-temperature and foul-smelling liquids</li> <li>•Coolant</li> <li>•Dyes and coatings</li> <li>•Heat-conducting liquid</li> <li>•Hot water</li> <li>•Hydrocarbon</li> <li>•Liquid gas</li> </ul> | <ul style="list-style-type: none"> <li>•Liquid contains solid</li> <li>•Lyes</li> <li>•Molten sulfur</li> <li>•Refrigerant</li> <li>•Saline solution</li> <li>•Sea water</li> <li>•Solvent</li> <li>•Valuable liquids</li> <li>•And many more</li> </ul> |
|---|--|

#### •OPTIONS

- Double volute casing design in case of larger sizes
- Centerline mounting (Oh2)
- Various containment shell executions (metallic / non-metallic, single / double shell)
- Energy efficient design
- Various design options when pumping critical liquids (e.g. liquids containing solids) and for interrupted suction flow (dry run)
- High viscosity optimized design
- Semi-open and open impeller
- Inducer to significantly improve pump's NPSH
- Thermal barrier
- Various heating designs
- Secondary control / secondary control system / secondary containment system acc. API 685
- Temperature protection system
- Back pull out-unit
- Magnet drive acc. API 685
- Bearing bracket with regreaseable or oil mist lubricated anti-friction bearings
- Oil sump bottle for bearing housing
- Close-coupled design (SLM NVB)
- Vertical dry mounted arrangement
- Retrofit



# PRODUCT INTRODUCTION



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RUICHEN PUMP

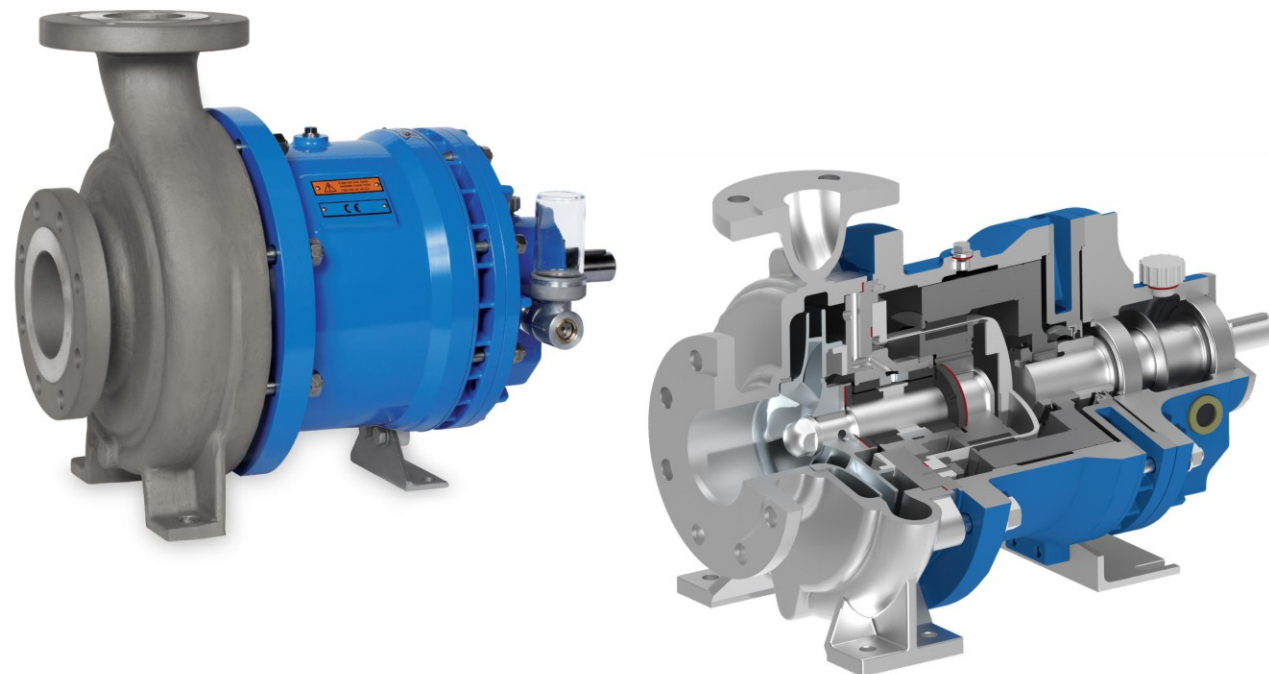


## MAGNETIC PUMP

SINGLE-STAGE CENTRIFUGAL PUMP  
DRIVEN BY MAGNET

### RCM-AV SERIES

ACCORDING ASME B73.3



#### MAX. FLOW RATE:

200 M<sup>3</sup>/H

881 USGPM

#### MAX. DELIVERY HEAD:

155 M L.C.

509 FT

#### TEMPERATURE RANGE:

-200 °C to +450 °C

-328 °F to +842 °F

#### MAX. PRESSURE RATING:

PN 400

5802 PSI

#### •DESIGN

- Horizontal centrifugal pump, process design
- Hydraulic performance and dimensions according to ASME B73.3
- Permanent & synchronous magnet drive
  - Maintenance-free
  - Separation of liquid chamber and atmosphere by means of containment shell
- Pressurized partial flush flow (cooling of eddy current losses / lubrication of journal bearings)
- Materials: steel, stainless steel, duplex steel, nickel-based materials, titanium
- Bearing bracket with anti-friction bearings, oil-lubricated or greased-for-life
- Product-lubricated journal bearings; made of silicon carbide (SSiC) or customized materials
- Rub zones as per standard for increased safety

#### •PUMPING OF

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>•Acids</li> <li>•Aggressive, explosive, toxic, hot and malodorous liquids</li> <li>•Coolants</li> <li>•Dyes and paints</li> <li>•Heat transfer liquids</li> <li>•Hot water</li> <li>•Hydrocarbons</li> <li>•Liquid gases</li> </ul> | <ul style="list-style-type: none"> <li>•Liquids containing solids</li> <li>•Lyes</li> <li>•Molten sulfur</li> <li>•Refrigerants</li> <li>•Salt solutions</li> <li>•Sea water</li> <li>•Solvents</li> <li>•Valuable liquids</li> <li>•And many more</li> </ul> |
|--|---|

#### •OPTIONS

- Centerline mounting (Oh2)
- Various containment shell executions (metallic / non-metallic, single / double shell)
- Energy efficient design
- Various design options when pumping critical liquids (e.g. liquids containing solids) and for interrupted suction flow (dry run)
- High viscosity optimized design
- Semi-open and open impeller
- Inducer to significantly improve pump's NPSH
- Thermal barrier
- Various heating designs
- Secondary control / secondary control system / secondary containment system acc. API 685
- Temperature protection system
- Back pull out-unit
- Magnet drive acc. API 685
- Bearing bracket with regreaseable or oil mist lubricated anti-friction bearings
- Oil sump bottle for bearing housing
- Close-coupled design (SLM AVB)
- Vertical dry mounted arrangement
- Retrofit



## PRODUCT INTRODUCTION



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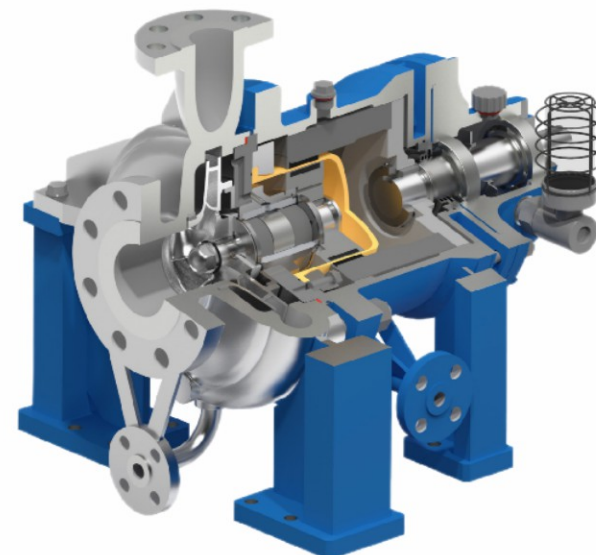


RUICHEN PUMP

### MAGNETIC PUMP SINGLE-STAGE CENTRIFUGAL PUMP DRIVEN BY MAGNET

#### RCM-AP SERIES

ACCORDING API 685



#### MAX. FLOW RATE:

3.500 M<sup>3</sup>/H

15,410 USGPM

#### MAX. DELIVERY HEAD:

220 M L.C.

722 FT

#### TEMPERATURE RANGE:

-200 °C to +450 °C

-328 °F to +842 °F

#### MAX. PRESSURE RATING:

PN 400

5802 PSI

#### •DESIGN

- Horizontal centrifugal pump, process design
- Technical design according to API 685
- Flanges according to ANSI/ASME B16.5, class 150, class 300
- Permanent & synchronous magnet drive
  - Maintenance-free
  - Separation of liquid chamber and atmosphere by means of containment shell
- Pressurized partial flush flow (cooling of eddy current losses / lubrication of journal bearings)
- Materials: steel, stainless steel, duplex steel, nickel-based materials, titanium
- Bearing bracket with oil-lubricated anti-friction bearings
- Product-lubricated journal bearings; made of silicon carbide (SSiC) or customized materials
- Rub zones as per standard for increased safety

#### •PUMPING OF

- |   |                            |
|---|----------------------------|
| •Acids  | •Liquid gases              |
| •Aggressive, explosive, toxic, hot and malodorous liquids | •Liquids containing solids |
| •Coolants   | •Lyes                      |
| •Dyes and paints  | •Molten sulfur             |
| •Heat transfer liquids                                    | •Salt solutions            |
| •Hot water  | •Sea water                 |
| •Hydrocarbons   | •Solvents                  |
|   | •Valuable liquids          |
|   | •And many more             |

#### •OPTIONS

- Double volute casing design in case of larger sizes
- Centerline mounting (OH2)(required as per API 685 for temperatures above 175 °C, especially for impellers larger than 200 mm / 8")
- Various containment shell executions (metallic / non-metallic, single / double shell)
- Energy efficient design
- Various design options when pumping critical liquids (e.g. liquids containing solids) and for interrupted suction flow (dry run)
- High viscosity optimized design
- Semi-open and open impeller
- Inducer to significantly improve pump's NPSH
- Thermal barrier
- Various heating designs
- Secondary control / secondary control system / secondary containment system acc. API 685
- Temperature protection system
- Back pull out-unit
- Bearing bracket with greased-for-life, regreaseable or oil mist lubricated anti-friction bearings
- Oil sump bottle for bearing housing
- Close-coupled design (SLM APC)
- Vertical dry mounted arrangement
- Retrofit





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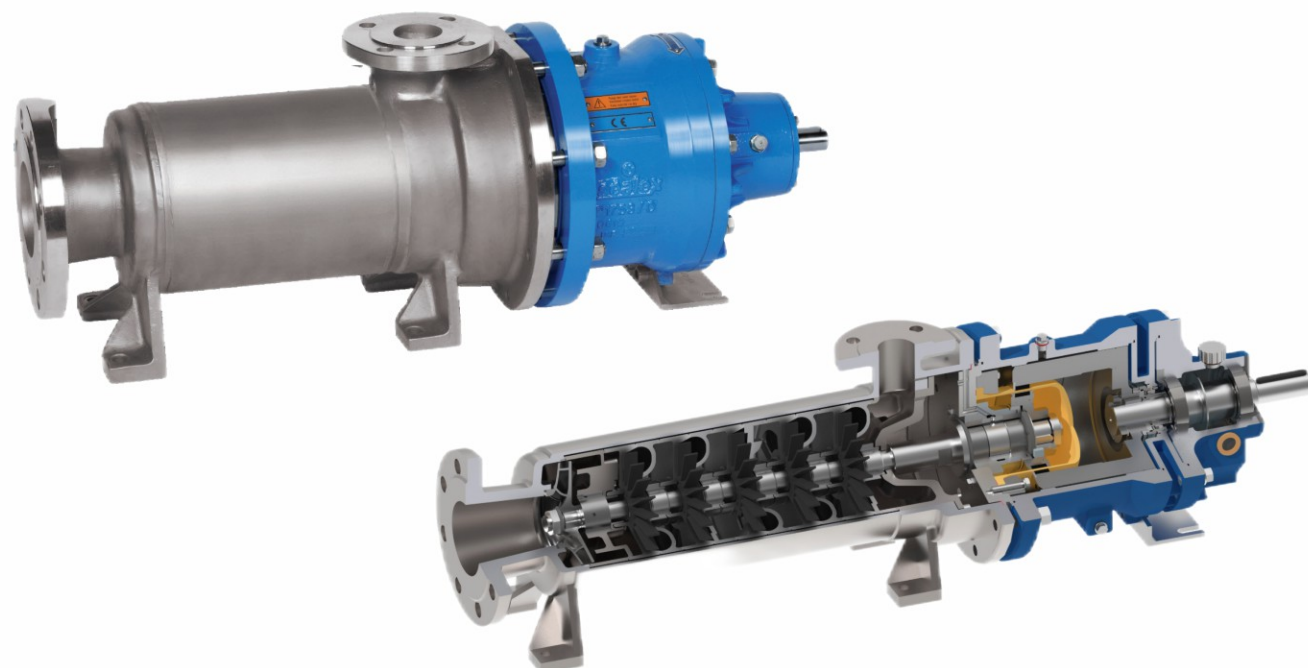
RUICHEN PUMP

## PRODUCT INTRODUCTION

### MAGNETIC PUMP SINGLE-STAGE CENTRIFUGAL PUMP DRIVEN BY MAGNET

#### RCM-SV SERIES

FOLLOWING DIN EN ISO 15783



#### MAX. FLOW RATE:

42 M<sup>3</sup>/H

185 USGPM

#### MAX. DELIVERY HEAD:

470 M L.C.

1542 FT

#### TEMPERATURE RANGE:

-120 °C to +250 °C

-184 °F to + 482 °F

#### MAX. PRESSURE RATING:

PN 40

5802 PSI

#### •DESIGN

- Horizontal side channel pump, process design
- Magnet drive based on DIN EN ISO 15783
- Maximum number of stages: 8
- Vanes made of duplex, with DLC coating
- Self-priming
- Barrel casing (just only two gaskets for sealing)
- For handling of gas loaded liquids
- Low-NPSH first stage for improved suction performance
- Permanent & synchronous magnet drive
  - Maintenance-free
  - Separation of liquid chamber and atmosphere by means of containment shell
- Pressurized partial flush flow (cooling of eddy current losses / lubrication of journal bearings)
- Materials: steel, stainless steel, duplex steel, nickel-based materials
- Bearing bracket with anti-friction bearings, oil-lubricated or greased-for-life
- Product-lubricated journal bearings; made of silicon carbide (SSiC) or customized materials
- Rub zones as per standard for increased safety

#### •OPTIONS

- Centerline mounting (Oh2)
- Various containment shell executions (metallic / non-metallic, single / double shell)
- Energy efficient design
- Various design options when pumping critical liquids (e.g. liquids containing solids) and for interrupted suction flow (dry run)
- Heavy duty design for improved solid resistance
- Thermal barrier
- Various heating designs
- Secondary control / secondary control system / secondary containment system acc. API 685
- Temperature protection system
- Magnet drive acc. API 685
- Bearing bracket with regreaseable or oil mist lubricated anti-friction bearings
- Oil sump bottle for bearing housing
- Close-coupled design (SLM SVB)
- Retrofit

#### •PUMPING OF

- Acids
- Aggressive, explosive, toxic, hot and malodorous liquids
- Coolants
- Hydrocarbons
- Liquid gases

- Lyes
- Refrigerants
- Sea water
- Solvents
- Valuable liquids
- And many more

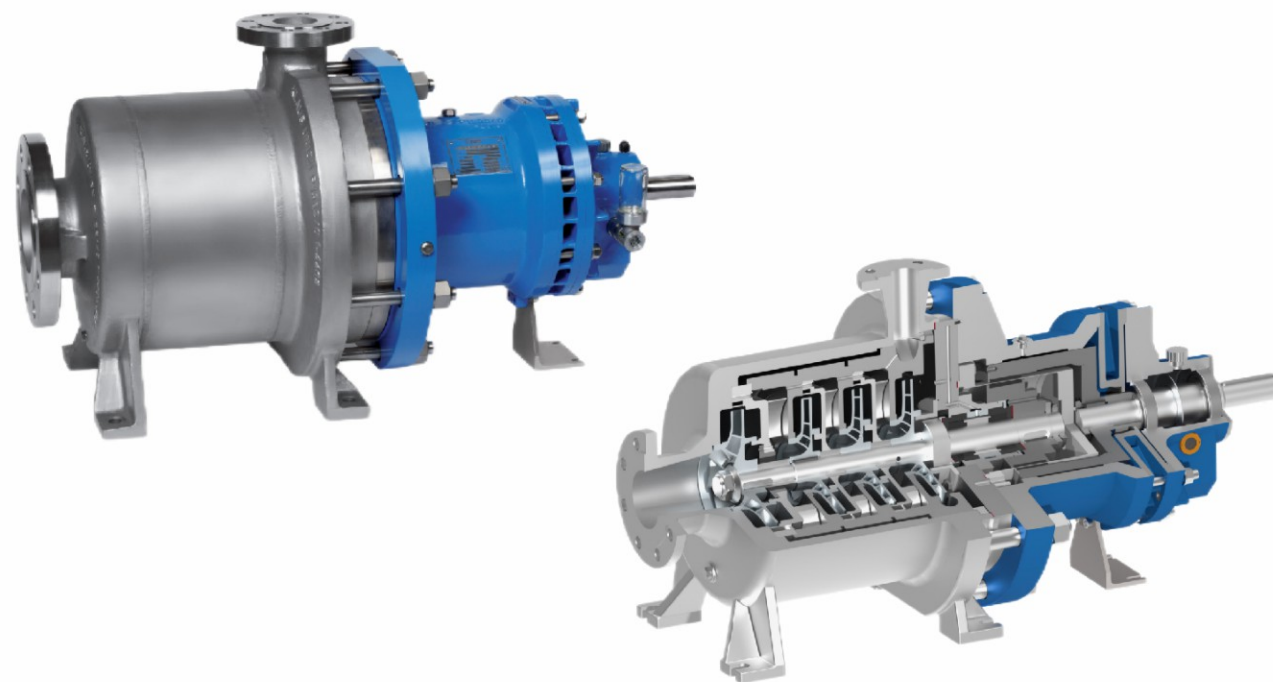


## PRODUCT INTRODUCTION

### MAGNETIC PUMP SINGLE-STAGE CENTRIFUGAL PUMP DRIVEN BY MAGNET

#### RCM-AV SERIES

ACCORDING ASME B73.3



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RUICHEN PUMP

#### MAX. FLOW RATE:

300 M<sup>3</sup>/H

1,321 USGPM

#### MAX. DELIVERY HEAD:

2.200 M L.C.

7,218 FT

#### TEMPERATURE RANGE:

-200 °C 至 to 450 °C

-328 °F 至 to 842 °F

#### MAX. PRESSURE RATING:

PN 250

3,626 PSI

#### •DESIGN

- Horizontal side channel pump, process design
- Magnet drive based on DIN EN ISO 15783
- Maximum number of stages: 8
- Vaness made of duplex, with DLC coating
- Self-priming
- Barrel casing (just only two gaskets for sealing)
- For handling of gas loaded liquids
- Low-NPSH first stage for improved suction performance
- Permanent & synchronous magnet drive
  - Maintenance-free
  - Separation of liquid chamber and atmosphere by means of containment shell
- Pressurized partial flush flow (cooling of eddy current losses / lubrication of journal bearings)
- Materials: steel, stainless steel, duplex steel, nickel-based materials
- Bearing bracket with anti-friction bearings, oil-lubricated or greased-for-life
- Product-lubricated journal bearings; made of silicon carbide (SSiC) or customized materials
- Rub zones as per standard for increased safety

#### •OPTIONS

- Centerline mounting (Oh2)
- Various containment shell executions (metallic / non-metallic, single / double shell)
- Energy efficient design
- Various design options when pumping critical liquids (e.g. liquids containing solids) and for interrupted suction flow (dry run)
- Heavy duty design for improved solid resistance
- Thermal barrier
- Various heating designs
- Secondary control / secondary control system / secondary containment system acc. API 685
- Temperature protection system
- Magnet drive acc. API 685
- Bearing bracket with regreaseable or oil mist lubricated anti-friction bearings
- Oil sump bottle for bearing housing
- Close-coupled design (SLM SVB)
- Retrofit

#### •PUMPING OF

- Acids
- Aggressive, explosive, toxic, hot and malodorous liquids
- Coolants
- Hydrocarbons
- Liquid gases

- Lyes
- Refrigerants
- Sea water
- Solvents
- Valuable liquids
- And many more



## MAGNETIC PUMP ACCESSORIES



## QUALIFICATION HONOR





## PARTNER (DOMESTIC)



## PARTNER (OVERSEAS)

